





product name		Production location
Handmade Classic Terra Cotta Nostalgie		Beek
A mix of different kinds of clay - "Brunsummer" and "Maas" - forms the basis for this facing brick. By using specific sand types for surface covering, the desired colour is achieved.		
Colour		
Soft orange with shades of soft red and beige and with appearance of reclaimed brick		
Format		
Moulding method		Hand form
WF: 209 x 99 x 50 mm DF: 214 x 98 x 66 mm		Between batches the average size and color may slightly differ.
Essential Characteristics - EN771-1		
 <span style="margin-left: 20px;">0620-CPR-53104</span>		
Dimensions: tolerance category	T2	
Dimensions: range category	R1	
Active soluble salt	S2	
Average compressive strength	>20 N/mm <sup>2</sup>	Tested to the bed face
Normalised compressive strength	>= 15 N/mm <sup>2</sup>	Tested to the bed face
Dimensional stability	NPD	
Bond Strength general	0,15 N/mm <sup>2</sup>	Value according EN998-2 Annex C
Adhesive strength (mortar)	0,30 N/mm <sup>2</sup>	Value according EN998-2 Annex C
Reaction to fire	A1	Category
Water absorption	<= 12% m/md	
Water vapour permeability	50/100	
Net dry density	1850 kg/m <sup>3</sup> (D1)	
Gross dry density	1700 kg/m <sup>3</sup> (D1)	
Equivalent thermal conductivity	<=0,51 W/m.K	Value according EN1745, Annex A 50%
Freeze/thaw resistance	F2	
Dangerous substances	NL-BSB	According Annex ZA.3
Other Characteristics		
Initial rate of water absorption - Non-coated Brick	1,5 - 4.0 kg/m <sup>2</sup> .min (IW3)	Value according EN771-1:2011 - 5.3.8
Initial rate of water absorption (kg/m <sup>2</sup> .min) - Coated Brick*	NPD	Value according EN771-1:2011 - 5.3.8
Eq. Thermal Property 10, dry mass (90/90)	NPD	
Eq. Thermal Property 10, dry mass (lambda Ui)	NPD	
Eq. Thermal Property 10, dry mass (lambda Ue)	NPD	
		
Storage & handling		Cutting
<ul style="list-style-type: none"> <li>- Store packs on a clean surface and cover them</li> <li>- Process from multiple packs at the same time</li> <li>- Follow the Vandersanden processing guidelines</li> </ul>		Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).
<small>*All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.</small>		

product name		Production location
Handmade Classic Terra Cotta Nostalgie		Spouwen
A mix of different kinds of clay - "Brunsummer" and "Maas" - forms the basis for this facing brick. By using specific sand types for surface covering, the desired colour is achieved.		
Colour		
Soft orange with shades of soft red and beige and with appearance of reclaimed brick		
Format		
Moulding method		Hand form
WF: 209 x 99 x 50 mm DF: 214 x 98 x 66 mm		Between batches the average size and color may slightly differ.
Essential Characteristics - EN771-1		
 <span style="margin-left: 20px;">0620-CPR-53104</span>		
Dimensions: tolerance category	T2	
Dimensions: range category	R1	
Active soluble salt	S2	
Average compressive strength	>20 N/mm <sup>2</sup>	Tested to the bed face
Normalised compressive strength	>= 15 N/mm <sup>2</sup>	Tested to the bed face
Dimensional stability	NPD	
Bond Strength general	0,15 N/mm <sup>2</sup>	Value according EN998-2 Annex C
Adhesive strength (mortar)	0,30 N/mm <sup>2</sup>	Value according EN998-2 Annex C
Reaction to fire	A1	Category
Water absorption	<= 12% m/md	
Water vapour permeability	50/100	
Net dry density	1850 kg/m <sup>3</sup> (D1)	
Gross dry density	1700 kg/m <sup>3</sup> (D1)	
Equivalent thermal conductivity	<=0,51 W/m.K	Value according EN1745, Annex A 50%
Freeze/thaw resistance	F2	
Dangerous substances	NL-BSB	According Annex ZA.3
Other Characteristics		
Initial rate of water absorption - Non-coated Brick	1,5 - 4.0 kg/m <sup>2</sup> .min (IW3)	Value according EN771-1:2011 - 5.3.8
Initial rate of water absorption (kg/m <sup>2</sup> .min) - Coated Brick*	NPD	Value according EN771-1:2011 - 5.3.8
Eq. Thermal Property 10, dry mass (90/90)	NPD	
Eq. Thermal Property 10, dry mass (lambda Ui)	NPD	
Eq. Thermal Property 10, dry mass (lambda Ue)	NPD	
		
Storage & handling		Cutting
<ul style="list-style-type: none"> <li>- Store packs on a clean surface and cover them</li> <li>- Process from multiple packs at the same time</li> <li>- Follow the Vandersanden processing guidelines</li> </ul>		Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).
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